How to change a spring on a SOK II: (Left Spring, part number R00731)

- With the slide open, remove the black screws that hold the L bracket onto the main mounting bracket, left side if facing the coach, on the face of the slide.
- Attach a vice grip to the L bracket.
- Using extreme caution, carefully slide the L bracket out of the main mounting bracket. If there is tension on the spring, carefully unwind.
- Once there is no tension on the spring, drill out the two rivets holding the bushing to the roller tube.
- Pull the spring and bushing out of the roller tube.
- Detach the spring from the L bracket.
- Put the new spring into the roller allowing about 6” of the spring to be exposed. Slide the bushing over the spring into the roller. Attach with rivets. Using the vice grips, turn the L bracket in the clockwise position to add tension. Refer to the spring wind chart for the correct tension.
- Using extreme caution, slide the L bracket into the main bracket. Attach with the black screws that were taken out earlier.

Adding tension to the SOK II:

- With the slide open, remove the black screws that hold the L bracket onto the main mounting bracket, left side if facing the coach, on the face of the slide.
- Attach a vice grip to the L bracket.
- Using extreme caution, carefully slide the L bracket out of the main mounting bracket.
- Using the vice grips as leverage, turn the L bracket in the clockwise position to add tension. Please refer to the spring wind chart for the correct tension.
- Using extreme caution, carefully slide the L bracket into the main bracket. Attach with the black screws that were taken out earlier.